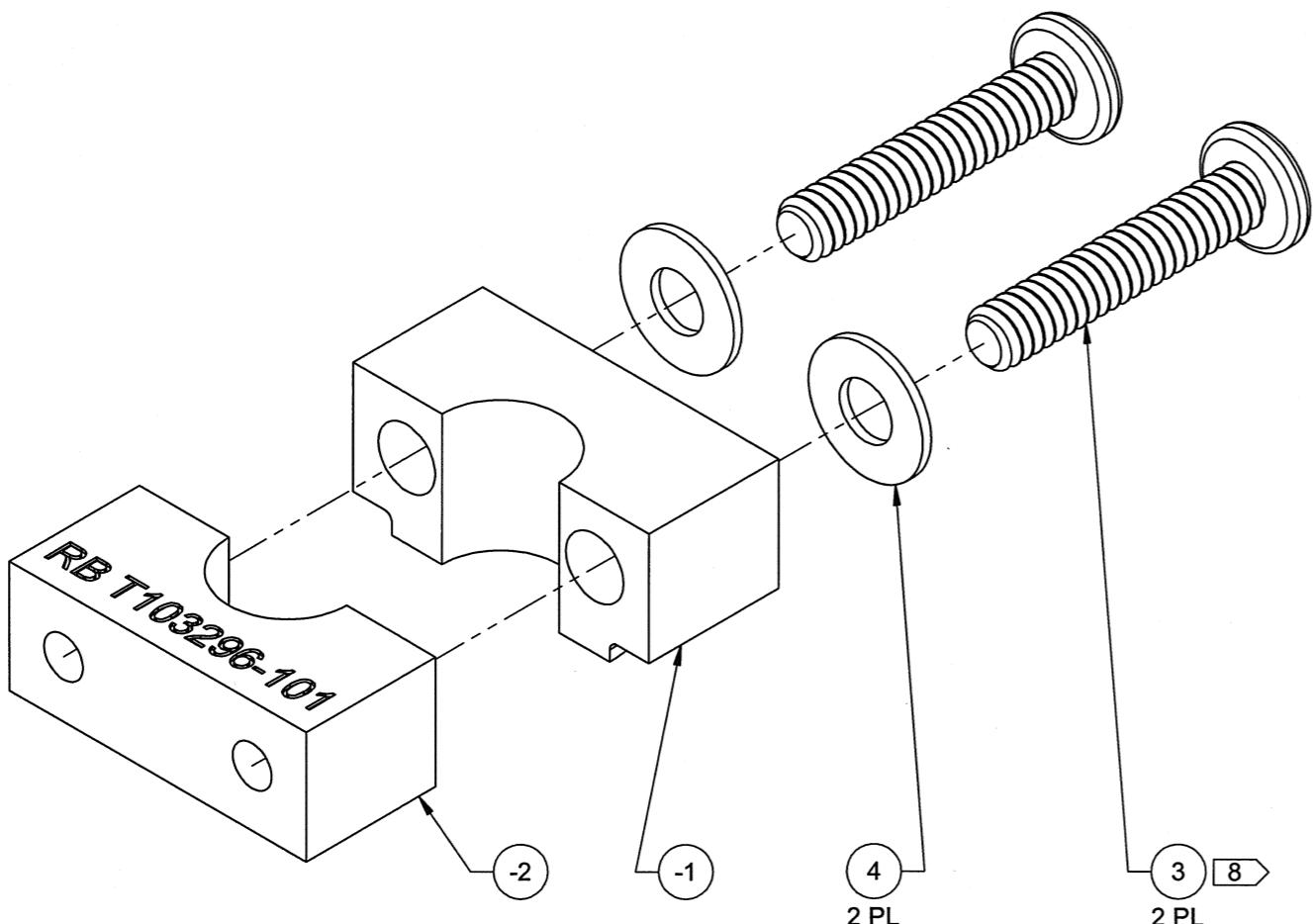


ITEM #	QTY	PART #	PART TITLE
-1	1	RB T103296-101-1	COLLAR HALF 1
-2	1	RB T103296-101-2	COLLAR HALF 2
3	2	McMaster#90272A247 OR EQUIV	ZINC PLATED STEEL PAN HEAD PHILLIPS SCREW #10-24 X 1" LG.
4	2	NAS1149F0332P	WASHER #10 x 1/32" THK

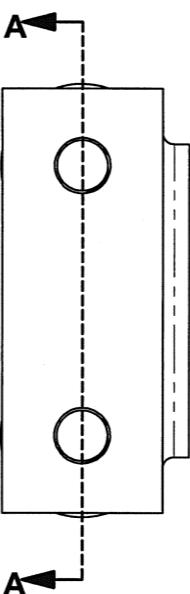
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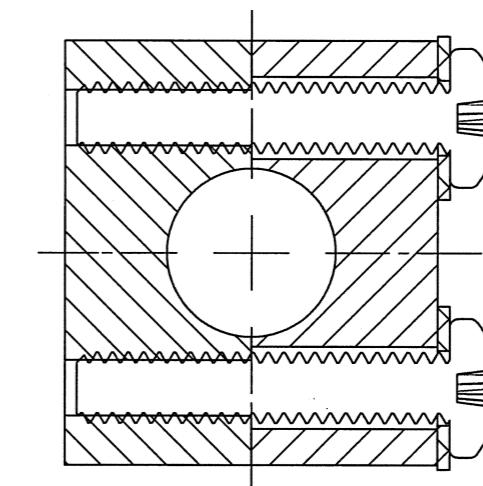


RB T103296-101 COLLAR ASSEMBLY

9



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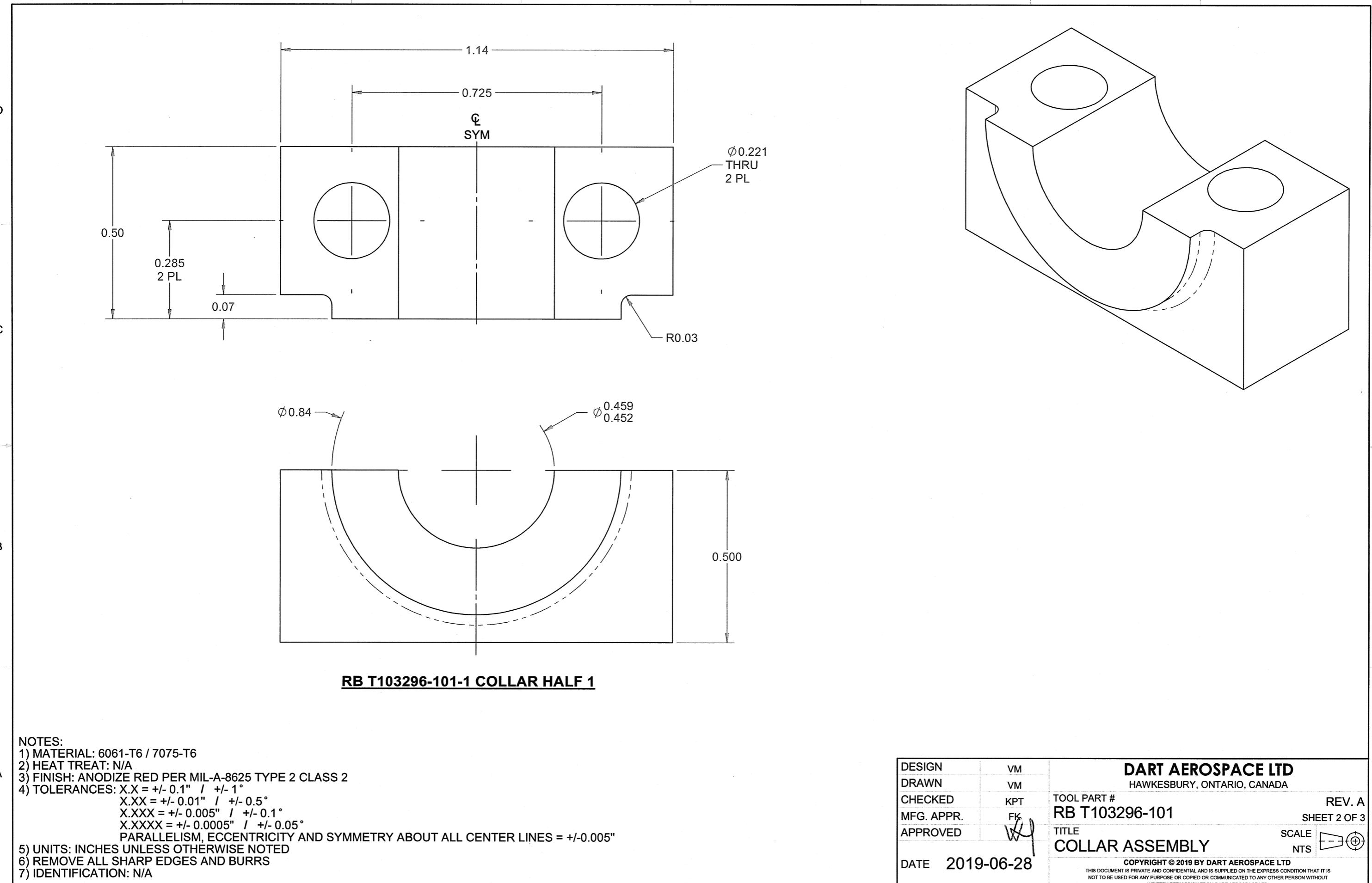


SECTION A-A

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $+\/- 0.1"$ / $+\/- 1^\circ$
 $X.XX = $+\/- 0.01"$ / $+\/- 0.5^\circ$$
 $X.XXX = $+\/- 0.005"$ / $+\/- 0.1^\circ$$
 $X.XXXX = $+\/- 0.0005"$ / $+\/- 0.05^\circ$$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+\/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) INSTALL ITEM 3 HAND TIGHT
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

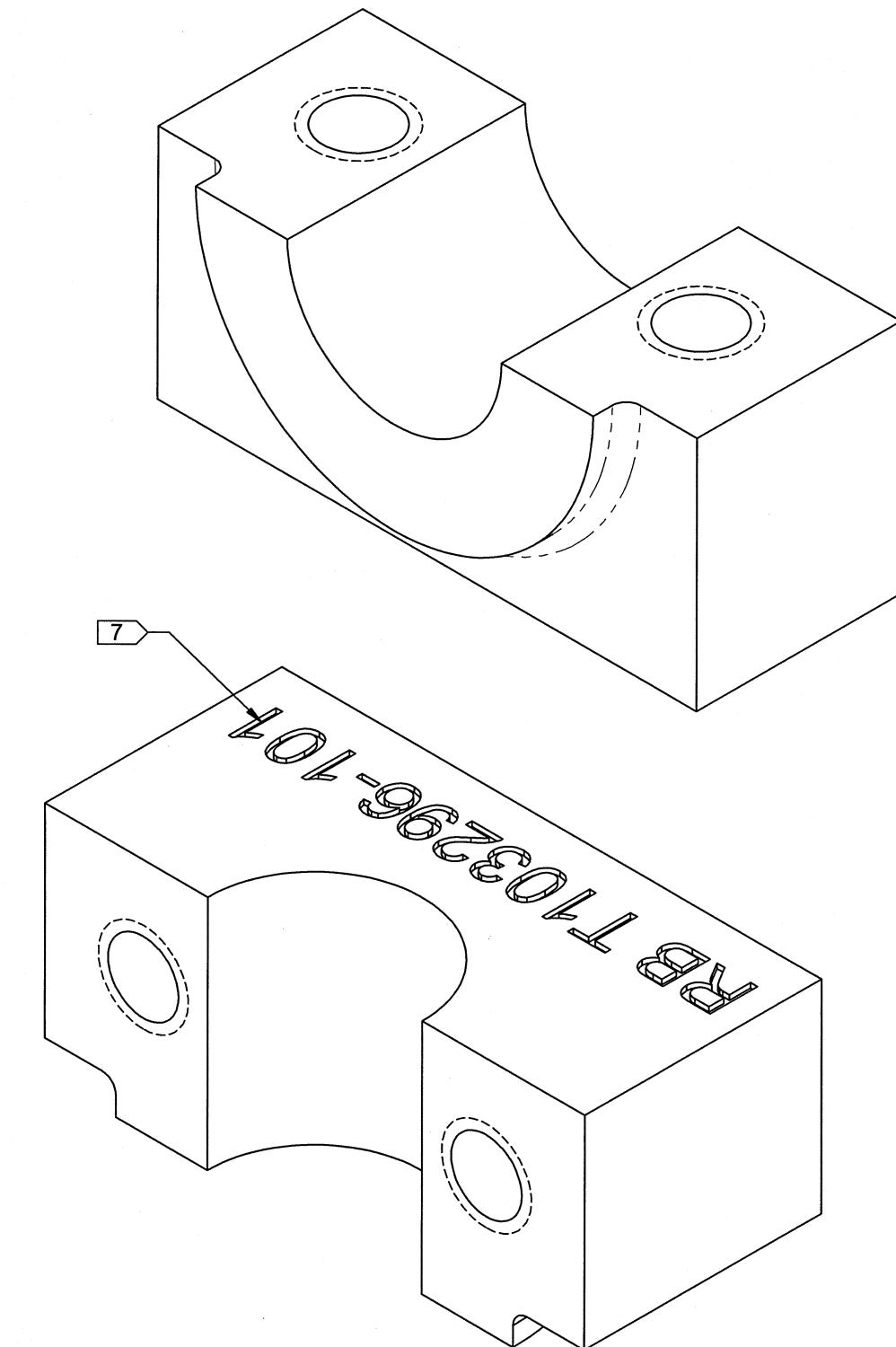
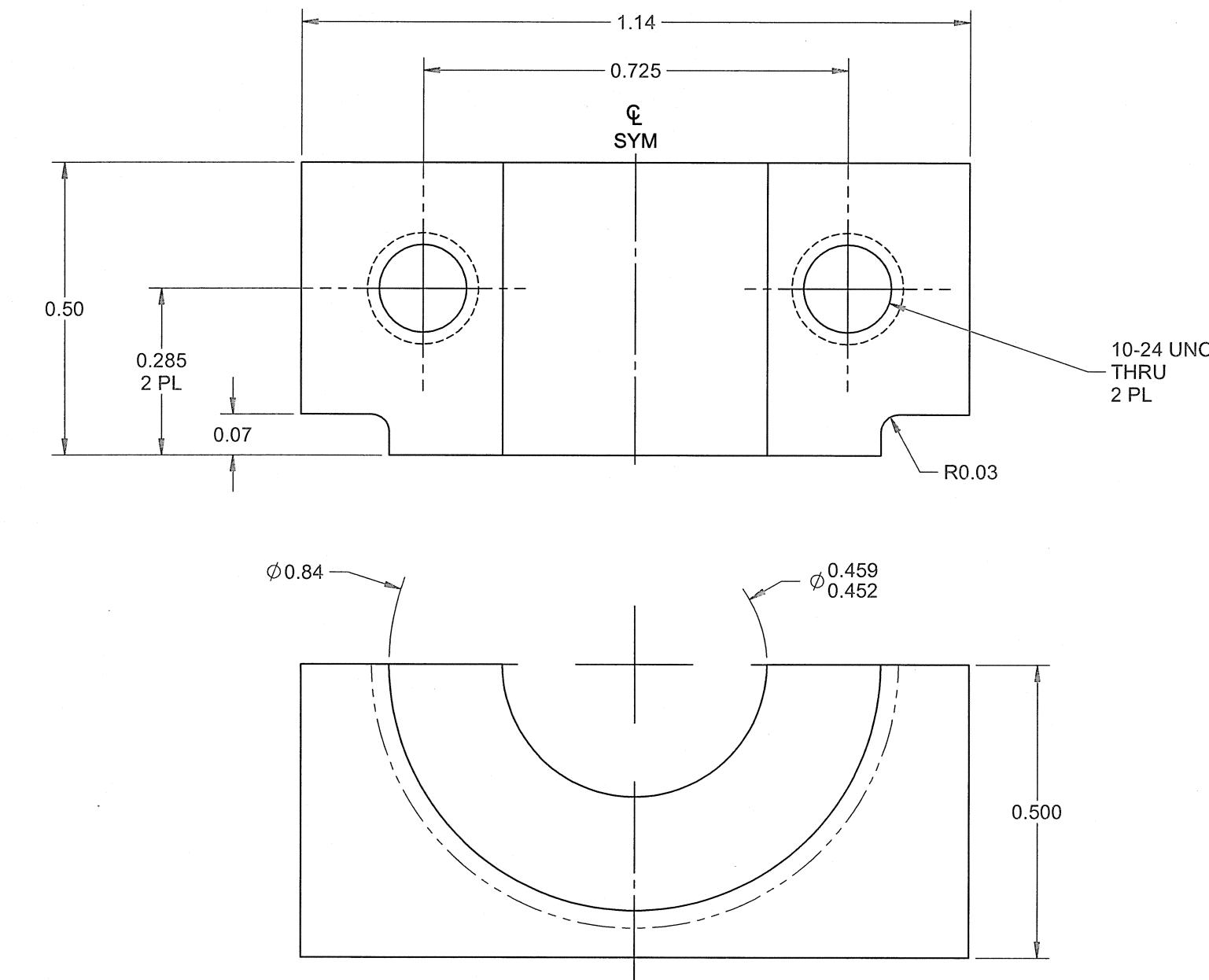
A	NEW ISSUE	19-783	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	FK	RB T103296-101	SHEET 1 OF 3
APPROVED		TITLE	SCALE
		COLLAR ASSEMBLY	
DATE	2019-06-28	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	FK	RB T103296-101	SHEET 2 OF 3
APPROVED	WJ	TITLE	
		COLLAR ASSEMBLY	
DATE 2019-06-28			

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D



NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: $X.X = +/- 0.1" / +/- 1^\circ$
 $X.XX = +/- 0.01" / +/- 0.5^\circ$
 $X.XXX = +/- 0.005" / +/- 0.1^\circ$
 $X.XXXX = +/- 0.0005" / +/- 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RB T103296-101", AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT		
MFG. APPR.	FK	TOOL PART #	REV. A
APPROVED	WP	RB T103296-101	SHEET 3 OF 3
		TITLE	SCALE
		COLLAR ASSEMBLY	NTS
DATE	2019-06-28	COPYRIGHT © 2019 BY DART AEROSPACE LTD	

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